

~~57375~~

107

Work Order ID 54543

December 11, 2009 10:04:29 AM

Page 1

Item ID: D2579

Accept

Setup Start

Revision ID:

Stop

Item Name: Crossbolt Spacer

Start Date: 12/11/2009 Start Qty: 200.00

Cust Item ID:

Required Date: 12/14/2009 Req'd Qty: 200.00

Customer:

Reference:

Approvals: Process Plan: MF Date: 09-12-11 Tooling: Date:

Run Start

QC: Date: SPC (Y/N): Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2579	Rev E

0.00

0.00

0.00

0.00

0.00

0.00

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

Machine as per Folio FA245

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

SAOV/12/11

SAOV/12/11

SAOV/09.12.13

107

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 54543

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Page 2

Item ID: D2579

Accept



Setup Start



Revision ID:

Item Name: Crossbolt Spacer

Stop



Start Date: 12/11/2009 Start Qty: 200.00



Cust Item ID:

Required Date: 12/14/2009 Req'd Qty: 200.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

125

0.00



Skidtubes

Memo

0.00

Skidtubes

1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

DP 9-12-14

130

0.00



Packaging

Identify as per dwg & Stock Location:

Skid
Tube

Memo

0.00

Packaging

DP 9-12-14

107

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

09/12/14

MF 09-12-14

W/O:		WORK ORDER CHANGES					
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Picklist Print

December 11, 2009 10:04:29 AM

Page 1

Work Order ID: 54543



Parent Item: D2579



Parent Item Name: Crossbolt Spacer

Start Date: 12/11/2009

Required Date: 12/14/2009

Comments:

Start Qty: 200.00

Required Qty: 200.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased	No			100	f	375.9000	75.4316			



6061-T6 RD Tube .500 x.058W

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

375.9

110335

0.6

111757

11.61

112652

83.69

112800

280

8/09/12/21

112800
10 ft

112652
10 ft
10 ft
10 ft

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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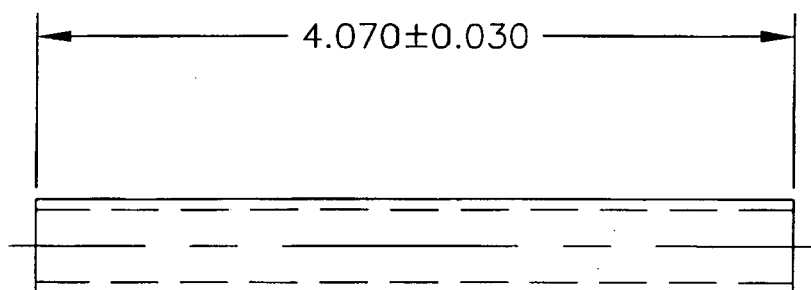
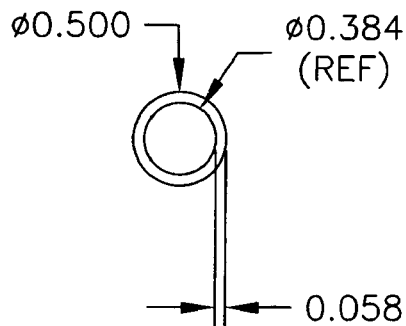
NOTE: Date & initial all entries



DESIGN #	DRAWN BY RA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

RELEASED
07.06.28

#54543



D2579 CROSS BOLT SPACER

D2579 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8
(REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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